

Machine Name: CNC Induction Hardening Machine

Make: Vel Electronics

Range: Φ 9mm to Φ 100mm

Length: Φ 500mm

Case Depth: 2 to 5mm



Machine Name : Roughness Tester

Make : Mitutoyo

Max Dia-400 mm; Measurement Height-200mm

Measuring Range

Outer Φ : 250mm

Inner Φ : 5mm



Machine Name : Contour Tracer

Make : Zeiss

Drive -200mm



Machine Name : Roundness Tester

Make : Zeiss

Measurable: in Nano meter



Other Machineries:-

Lathe, Shaper, Planer, Milling, Drilling Machine, 2D Linear Height Gauge, Cylindrical Grinding (PLC Control), Vertical Profile Projector, etc.

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NSIC TECHNICAL SERVICES CENTRE

The National Small Industries Corporation

(A Govt. of India Enterprise)

Under Ministry of Micro, Small & Medium Enterprises, Govt. of India

“Spare Capacity
for Job work /
Prototype
Development”

Design & Print by : AM Design 9717202031

Workshop Division



Facilities available:-

Machine Name : Vertical Maching Centre

Make: Lakshmi Machine Works Ltd.

Model: JV55

Table Size: 900 x 430 mm

Stoke: 575 x 410 x 460 mm



Machine Name : CNC Turning Centre

Make: Lakshmi Machine Works Ltd.

Model: Smarturn

Chuck Size: Dia. 165 mm

Max. Size: Dia. 200 x 262 mm



Machine Name : CNC Wire Cut

Make: S&T Excetek

Model: EX40

Max work piece size: 750 x 550 x 215 mm

Main table travel: 400 x 300 mm

Aux. table travel: 80 x 80 mm



Machine Name : Die Sinking Machine

Make: Electronica India Ltd.

Model: SE-35ZNC

Work table size: 500 x 300 mm

Stroke: 280 x 200 x 250 mm



Machine Name : EDM Drilling Machine

Make: Ocean Technologies Co. Ltd.

Model: OCT 3525NA

Work table size: 450x 300mm

X&Y axis travel: 350X250 mm

Z axis travel: 200 + 300mm

Max height of work piece: 300mm

Max electrode length: 400mm



Machine Name : Automatic Plastic Injection Moulding Machine

Make: S&T Machinery (P) Ltd.

Model: STDM80

Shot Size: 116 g (ps)

Injection Pressure : 192 mpa.

Clamping Force : 800 K N.

Clamping Stroke : 330 mm



Machine Name : Surface Grinding Machine

Make: HMT Ltd.

Model: 455H

Table Size: 600 x 300mm



Machine Name : CNC CMM

Make: Zeiss

Model: Contoura G2

Work table size: 1000 x 700 x 600 mm

